

INTRODUCTION

Ingvia® M95 is one of the finest high-performance sweeteners available from INGIA. It offers a sweetness profile that is very close to sugar without calories and has been widely used in the food and beverage industry.



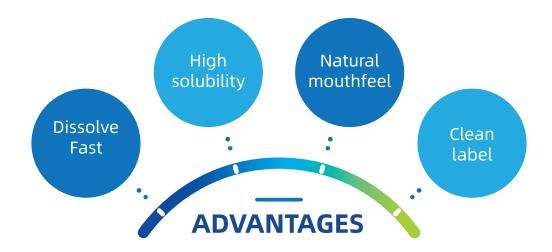


Compared to other stevia extract, Ingvia® M95 provides a perfect balance between natural mouth-feel performance and cost.

- Great solubility
- Clean and natural taste
- Wide range of applications

A PERFECT CHOICE FOR STEVIA PERFORMANCE & COST

Ingvia® M95 is INGIA's best-selling stevia product and has served many clients. It has a similar mouthfeel to sucrose and offers a clean and natural sweetness, providing a perfect choice for stevia performance and cost-in use.



Compared with other stevia glycosides in the market, Ingvia® M95 has better solubility - including fast dissolution rate, high solubility, no obvious bitter herbal odor, and high sucrose similarity. It's high-temperature resistance, acid and alkaline resistance enables it to be applied to a variety of different products.

HIGH COST PERFORMANCE

A sweetness of Ingvia® M95 is 220-230 times of sucrose, and using less Ingvia® M95 can achieve the same sweetness requirement at lower price, making it a more cost-competitive choice.



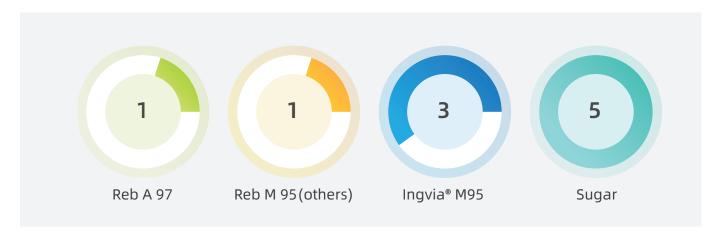
| | INGVIA® M95 RECOMMENDED DOSAGE | | |
|------------|--------------------------------|-------------|--|
| | Ingvia [®] M95 (%) | Sucrose (%) | |
| Drinks | 0.018~0.060 | 4-15 | |
| Bakery | 0.090~0.132 | 20-35 | |
| Chocolates | 0.045~0.108 | 10-45 | |
| Dairy | 0.018~0.040 | 4-15 | |



SENSORY TEST

Based on the precise evaluation of experimental data from our formula and sensory lab, we demonstrated the excellent properties of Ingvia® M95 from the following aspects.

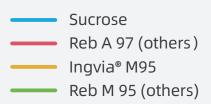


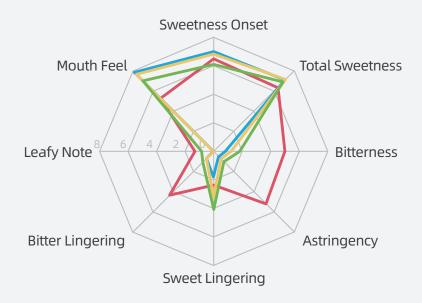


Compared to other steviol glycoside products on the market, Ingvia® M95 received higher scores in blind testing.

TASTING PROFILE

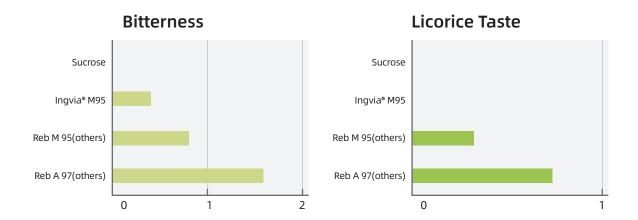
According to experimental data, Ingvia® M95 shows high resemblance to sugar in terms of mouthfeel, sweetness onset, sweetness, sweet lingering.



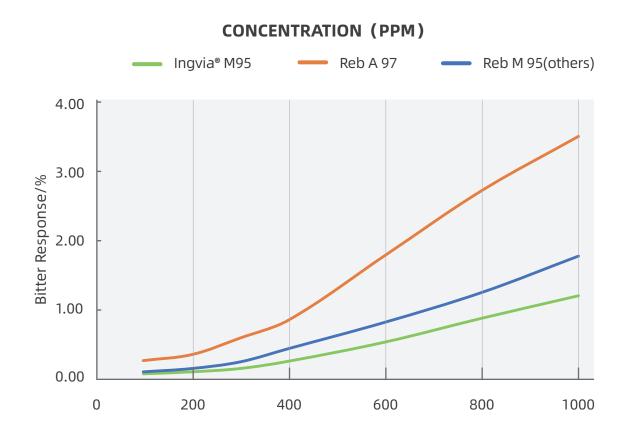


M NO BITTERNESS AND OFF-TASTE

Compared to other steviol glycoside products, experimental data indicates that Ingvia® M95 provides a fast onset of sweetness with almost no bitterness, off-flavors, or lingering sweetness



Ingvia® M95 shows reduced bitter tastes even at high concentration.



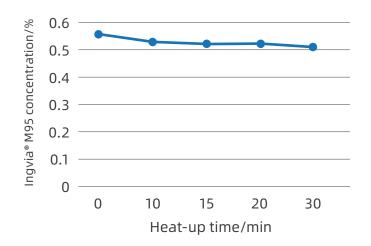
A WIDER RANGE OF APPLICATIONS

The new generation of Ingvia® M95 has the characteristics of high temperature resistance, acid and alkali resistance, and can be used in many different products.

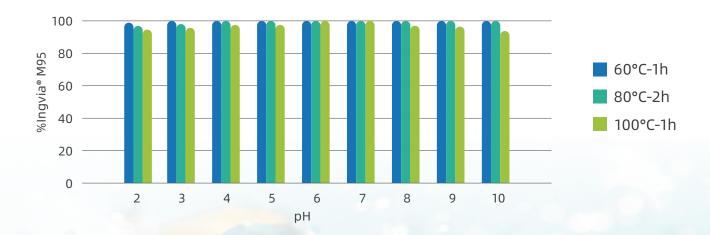
Ingvia® M95 Concentration Under Varying Heating Time

STABILITY

With the extension of heating time at 121°C, the concentration of Ingvia® M95 does not change significantly.



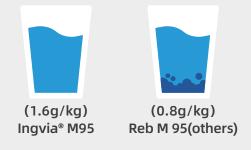
PH ranges, temperature and heating time hardly affect the concentration of Ingvia® M95.



GREAT SOLUBILITY

Ingvia® M95 has a fast dissolution rate and a higher solubility.

Concentration at Room Temperature



Product Specification Sheet

| Product Name: Steviol Glycosides | Issued On: March 23, 2023 | |
|----------------------------------|----------------------------|--|
| Brand Name: Ingvia® | Approved by: Yanjie Kou | |
| Item: Bio-RM95 | Country of Original: China | |

| | DETERMINATION | SPECIFICATION | METHOD | | |
|---|---|--|----------------------|--|--|
| | IDENTIFICATION | | | | |
| | Color | White fine powder | Visual | | |
| | State | Powder or crystal | Visual | | |
| | Identification | Consistent with standard | HPLC (JECFA) | | |
| | Solubility | Freely soluble in a mixture of ethanol and water (50:50) | JECFA Vol.4 | | |
| | ASSAY | | | | |
| | Total Steviol Glycosides (wt/wt% on dry basis) | ≥95.0% | HPLC (JECFA) | | |
| | Rebaudioside M (wt/wt% on dry basis) | ≥95.0% | HPLC (JECFA) | | |
| | TESTS | | | | |
| | Loss on Drying | ≤6.0% | JECFA Vol.4 | | |
| | Total Ash | ≤1.0% | JECFA Vol.4 | | |
| | pH (1 in 100 solution) | Between 4.5 and 7.0 | JECFA Vol.4 | | |
| | Mesh Size | ≥95% through 80 mesh | Ro-Tap 25g for 5 min | | |
| | Total Heavy Metals | ≤10mg/kg | USP<231> | | |
| | Lead (Pb) | ≤1.0mg/kg | JECFA Vol.4 | | |
| | Arsenic (As) | ≤1.0mg/kg | JECFA Vol.4 | | |
| | MeOH Residual | ≤200mg/kg | JECFA Vol.4 | | |
| - | EtOH Residual | ≤5000mg/kg | JECFA Vol.4 | | |
| | MICROBIOLOGICAL | | | | |
| | Total Plate Count | ≤1000cfu/g | FDA-BAM chapter 3 | | |
| | Yeast & Mold | ≤100cfu/g | FDA-BAM chapter 18 | | |
| | E. Coli (/1g) | <3MPN/g | FDA-BAM chapter 4 | | |
| | Staphylococcus Aureus | <10cfu/g | FDA-BAM chapter 12 | | |
| | Salmonella (/25g) | Negative | FDA-BAM chapter 5 | | |
| | | | | | |

Labeling

Steviol Glycosides

Allergens

Ingvia® does not contain any commonly known sources of allergenic responses. Labeling is not required under the FDA Food Allergen Labeling and Consumer Protection Act of 2004.

Genetically Modified Organisms

Ingvia® is not produced from ingredients or processing aids derived by genetic modification.

BSE

No animal-derived ingredients are used in the production of Ingvia®.

There are no animal derived ingredients used in the facility where Ingvia® is produced.

Kosher

Ingvia® is certified as Kosher Parve.

Halal

Ingvia® is certified as Halal.

FDA Registration

Manufacturer's FDA Food Facility Registration Number: 19765307806.

Packaging

The product is packaged in a low-density polyethylene bag (food grade).

The inner bag is stored in cardboard carton or drum outs, 20kg per carton or drum.

Storage condition

Store in a cool and dry place. Away from strong light, heat and odious materials.

Shelf life

2 years when properly stored.























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